

Storage instructions for silicone punched parts and silicone round cords

A) Storage regulations

For the storage of our silicone products we recommend the following:

1. Inventory changes according to the 'first in first out' principle
2. Storage temperature below 25 °C and not below -30 °C
3. Relative humidity not above 70%
4. Protection from direct sunlight and UV exposure
5. Prevention of ozone formation
6. Avoidance of harmful effects of certain products and their vapors
e.g. disinfectants, solvents, etc.
7. Avoidance of negative influences of electric and magnetic fields
8. Round cords and profiles without talcum powder should be loosened regularly
to prevent sticking.
9. During longer storage periods white efflorescence may occasionally appear
on the silicone surface.
10. Protection against rodent infestation must be ensured.

B) Storage methods

The storage of the products outdoors is not permitted. Silicone products should be kept separate from other products, especially from PVC hoses, in closed and moderately ventilated rooms. They should be stored on dry surfaces on shelves or in storage boxes/on spools.

The following points must be taken into account with this type of storage:

1. For round cords, minimum bending radii must not be undercut.
2. Products lying underneath must not be deformed by the weight of those lying on top.

C) Shelf life

The guaranteed minimum shelf life under normal storage conditions is one year.

The customer is responsible for inspecting the products for any impairment caused by the storage prior to use.